

# Gearbox "Isabella" Sealing on flange

Bremen, Germany  
February 2nd, 1959

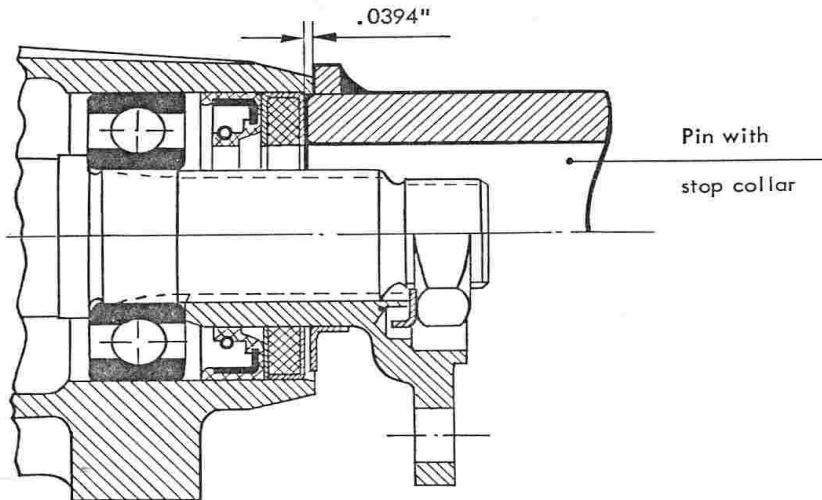
To all authorized BORGWARD Dealers and Workshops

Gentlemen:

The installation of sealing parts in the housing neck of the speedometer housing must be made as follows:

1. Always press sealing ring Ba 33 x 52 x 10 together with felt ring and felt ring retainer into the housing.
2. A special pin with stop collar must be used for the pressing operation. (See figure.) Thereby the specified clearance of 1 mm or .0394" between felt ring retainer and housing face is adhered to.

Yours very truly,  
Carl F. W. BORGWARD G.m.b.H.  
Technical Service Department



Cross sectional drawing: Upper half without flange with pin!  
Lower half with flange, ready for installation!